



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5194-1

Job Sheet 172565



Part No: D5194-1

Job Qty: 20 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV A IPP REV:A 14.12.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/17/18	0.00	0.00	Start Up Waterjet		Sc 18/03/14
100	Waterjet	20 pcs		4/17/18	0.07	1.77	Waterjet1		Sc 18/03/14
110	QC	20 pcs		4/17/18	0.00	0.00	QC2 Waterjet-2		Sc 18/03/14
120	QC	20 pcs		4/17/18	0.00	0.00	QC8-6		38
130	HandFinish	20 pcs		4/18/18	0.00	1.45	HandFinish1		Sc 18/03/15
140	QC	20 pcs		4/18/18	0.00	0.00	QC7-5		11
150	Packaging	20 pcs		4/18/18	0.00	0.00	Packaging3	57220	6
160	QC21-SA	20 Ea		4/18/18	0.00	0.00	QC21		Chris. 18/03/16

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	13.0400 sf (.652 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	13	217	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 12:47 PM Dart.Gagnon.Michelle

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Container No: S051509



Part: D5194-1
Job No: 172565
Serial No/Batch: S051509
Revision:
Inspector:

Date: 03/14/18

CART
AEROSPACE

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	15.06.22	New Issue	KJ	KJ